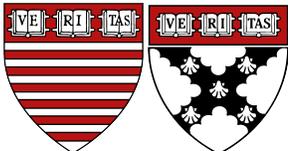


## The California Solar Energy Cluster



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Harvard Business School & Harvard Kennedy School

## 1. Executive Summary

Historically, the United States and California have been two of the world’s most prosperous economies. As manufacturing declined in the latter half of the 20<sup>th</sup> century, the US upgraded to a knowledge-based services economy, but the US and California’s governments failed to invest in the changing business environment, allowing infrastructure and social institutions to deteriorate immensely while government spending ballooned and partisan bureaucracy limited effective policy implementation.

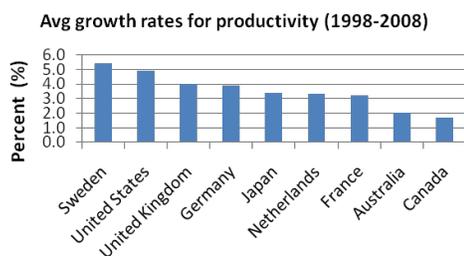
California, the sunshine state, is microcosm of the US’s main issues, with persistent unemployment and a looming budget deficit, despite having the third highest corporate tax rate in the nation. Historically, California provided a competitive business environment for the world’s best clusters in entertainment, fashion, high tech, and venture capital to develop, branding the state as a hotbed of innovation and entrepreneurship. However, the extremely high cost of business has resulted in a slow but steady exodus of enterprises.

California’s 40-year old solar energy cluster had a global first-mover advantage and strong incentive plan to boost local demand and drive cluster innovation. Though it has dedicated solar research and universities, strong support from related clusters, and a foothold on the new thin-film market, the cluster is bordering on decline due to increased global manufacturing competition, a labor shortage of ‘green job’ workers, and uncoordinated technology start-ups. The following recommendations address the issues we have identified at the national, state, and cluster level:

US government	<ul style="list-style-type: none"> <li>• Reform education by replicating high-performing charter schools to reform teacher pay, close the achievement gap, and raise overall student proficiency</li> <li>• Provide tax incentives to increase private savings rate in order to reduce the deficit</li> <li>• Create bi-partisan infrastructure investment plan to address internal infrastructure (like drinking water) and later improve access to international markets (like aviation and high-speed rail)</li> </ul>
California government	<ul style="list-style-type: none"> <li>• Implement ESL &amp; skills training to help immigrants and workers retrain for new jobs</li> <li>• Increase contribution to pension fund or add consumption/VAT taxes to cover budget shortfall</li> <li>• Reduce burden for SMEs by eliminating \$800 new business fee and tax on factory equipment</li> <li>• Simplify solar permitting process &amp; provide incentives for improving energy transmission</li> </ul>
Firms and IFCs	<ul style="list-style-type: none"> <li>• Partner with UC Advanced Solar and the workforce development IFC to address both high and low skill talent shortages through very specialized employee training programs</li> <li>• Increase R&amp;D investment in thin-film &amp; technologies to shift from traditional PV manufacturing</li> <li>• Create a ‘solar incubator’ IFC that provides centralized support functions for solar entrepreneurs to share innovations and connect with venture capital firms for financing</li> </ul>

## 2. The United States Competitiveness

**Performance and prosperity** The United States, with a \$14.7 trillion GDP is the most prosperous large economy in the world (CIA, 2011). A relatively mature economy, its real GDP growth averaged approximately 2.2% between 2003 and 2010 (CIA, 2011). US has generally been a hallmark of stability due to the US dollar's role as a safe-haven currency, downside risks to the global economy, and concerns about the stability of the euro zone. With a population of just over 300 million, the country maintains a high level of output per capita; in 2010, the US is estimated to have per capita GDP of \$47,561, the sixth highest in the world (EIU, 2011). Purchasing power in the United States is strong, with the US ranking 1<sup>st</sup> out of 225 countries as ranked by the CIA World Factbook (CIA, 2011).



Source: Economic Intelligence Unit

**Increases** in labor productivity of about 1.5% per year from 2001-2010 outpaced most other advanced economies, 1.1% in Japan, 0.9% in the UK and 0.6% in Germany, while the BRIC countries such as China at 9.5% and India at 5.3%, outperformed the rest (EIU, 2011). Increased labor productivity is largely due to the ease of hiring and firing in the US labor market, which ranks 1<sup>st</sup> in low labor market rigidity (ISC, 2010). Contrastingly, strict European labor laws can force firms to retain unnecessary employees. GDP per hour worked is increasing slowly at 2.2% annually from 1995-2006, on par with the OECD average (OECD, 2007).

The US unemployment rate is elevated at 8.8% as of March 2011, compared to a 5.70% unemployment rate from 1948 to 2010 (Trading Economics, 2011). After increasing for the last quarter of the 21<sup>st</sup> century as women entered the workforce, the number of people participating in the workforce has declined over the past decade from 67% in 2001 to 64% in 2011 (EIU, 2011). This decrease is primarily due to a decline in men's labor force participation. Incomes of men over 50 have increased due to an increase in social security and pension benefits, causing some early retirement. Additionally, less skilled jobs had higher salaries historically and access to Social Security disability benefits has increased (Mather

and Lee, 2008). The population is aging as the ‘baby boomer’ generation reaches retirement, with the median age of the population expected to increase from 35.5 in 2000 to 39.1 in 2035 (US Census, 2011). These changing demographics could further strain the US labor market and social institutions as a smaller number of workers will have to support the growing number of retirees.

Over the last fifty years, the US has seen a dramatic shift from a focus on manufacturing to a focus on providing services. At the end of World War II, the services economy counted for just 10% of non-farm employment, compared with 38% for manufacturing. Today, service sector workers outnumber workers who produce goods by a ratio of five to one (American Workplace, 2011). With a focus on high-value added services industries and robust competition from low-wage countries, the US workforce must continue to upgrade its knowledge capabilities to maintain its high wages.

Most of the gains in economic development have gone to the top portion of the population, and inequality continues to increase. The US ranked 40th out of 136 countries for high inequality, further supported by an increase the US Gini Coefficient from 0.40 in 1980 to 0.45 in 2011 (CIA, 2011). Additionally, wealth is highly concentrated at the top. As of 2007, the top 1% of households owned 34.6% of all privately held wealth, and the next 19% had 50.5%, which means that just 20% of Americans owned a staggering 85% of all privately held wealth (Domhoff, 2011). This inequality amplifies the burden on the social institutions. Instead of spending money on education and innovation, the US government must spend significantly on welfare programs.

EIU, 2010

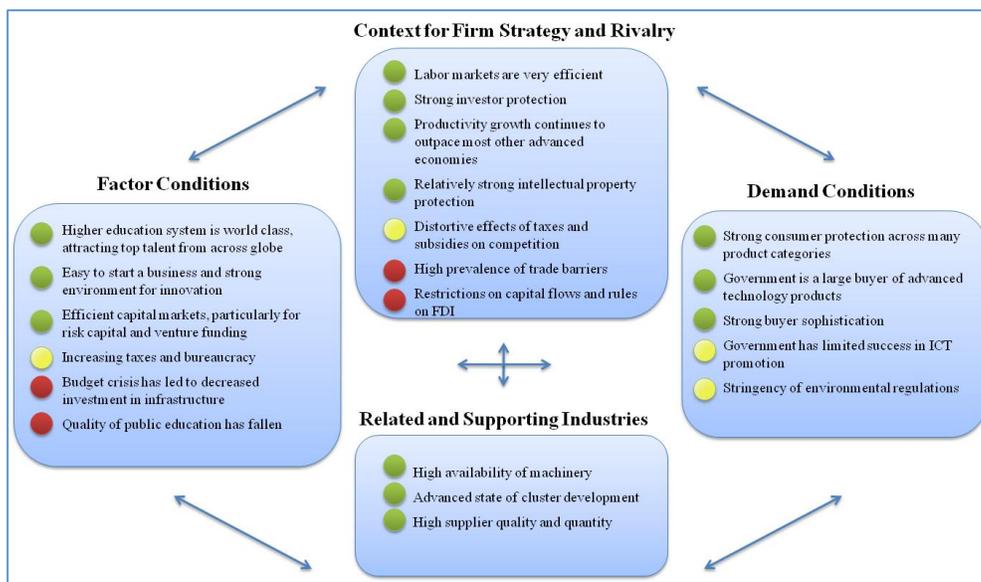
	2006	2007	2008	2009
Budget balance (% of GDP)	(1.88)	(1.16)	(3.16)	(10.04)
Current account balance/GDP	(5.99)	(5.11)	(4.66)	(2.68)

**Macroeconomic competitiveness** Another key US issue is the twin current account and budget deficits which continue to increase. As shown on the chart, the US is exposed to both a negative budget balance of -10.04% of GDP and a negative current account balance of -2.68% of GDP. The current account deficit has grown to \$507 billion in 2010 (EIU, 2011). The sustained deficit over the last two decades is facilitated by borrowing to fund US consumption and was further exacerbated by 2000-2010 tax cuts and increased government spending. Gross external debt has increased from \$6.4 trillion in 2003 to \$14.4 trillion in 2010 (US

Treasury, 2010). Servicing this debt is very costly and exposes the US to risk that creditors will increase interest rates on loans.

On most human development indicators the US is strong, with an overall ranking of 19<sup>th</sup> on the GCI. However, many social institutions underperform, such as the healthcare system, social security, and education. While the US spends more on health care expenditures than any country in the world, access to healthcare services ranks 63<sup>rd</sup>, which further contributes to inequality. Political institutions in the US are largely ineffective, with an overall ranking of 41<sup>st</sup> in the GCI. Especially troublesome is the government’s wasteful spending and ineffectiveness in reducing poverty and inequality. Political gridlock and partisan fighting prevents the US from creating a coordinated strategy for competitiveness (Porter, 2008).

**Microeconomic competitiveness** Overall, the US has a microeconomic competitiveness ranking of 11th in the GCI, bolstered by the strength of US private sector competition, with company operations and strategy ranking 8th. By maintaining a high level of national R&D spending, the US has



established and retained a reputation as a technology and innovation leader. The US devotes more money to R&D as a share of GDP than almost all other developed countries with the exception of Japan (Center for American Progress, 2011). Organizational practices are also strong with a high level of staff training, willingness to delegate authority, and use of incentive compensation. The US private sector is one of the most sophisticated in the world, with highly developed clusters and a strong private sector international presence, ranking 14<sup>th</sup> in the GCI. Other key factors of the US’s microeconomic position are highlighted in the diamond analysis below.

## The national business environment: US diamond analysis

**Factor conditions** Overall the US has strong factor/input conditions, ranking 11<sup>th</sup> by the GCI.

**Human capital** The US attracts the best scientists and engineers to study at its institutions for higher education. According to US News and World Report's 2010 rankings, 20 out of the top 50 of the world's best universities are headquartered in the US (US News & World Report, 2010).

**Innovation and access to capital** A strong environment for innovation and access to risk capital has long been a pillar of competitiveness for the United States. In utility patents per million of population, the US is ranked third by the GCI. For the first quarter of 2011, 66% of all global VC dollars went to US companies. Europe placed second with 16%, while China followed closely with 15% (Primack, 2011). This, combined with a culture that encourages risk-taking and entrepreneurship, are key factor conditions in the US.

**Infrastructure Deterioration** The US has very poor infrastructure policy and lacks a point person for leadership and planning for American infrastructure. America's infrastructure has an overall grade of "D" and will require a \$2.2 trillion investment over the next five years (American Society, 2011). The table to the right shows the 2009 grades across infrastructure categories, with rail, roads, drinking water, waterways, levees, and wastewater all receiving a D minus. The World Economic Forum also lowered of America's infrastructure rating from 7<sup>th</sup> to 23<sup>rd</sup> (World Economic Forum, 2011).

2009 Grades for America's Infrastructure	
Aviation	D
Bridges	C
Dams	D
Drinking Water	D-
Energy	D+
Hazardous Waste	D
Inland Waterways	D-
Levees	D-
Public Parks	C-
Rail	D-
Roads	D-
Schools	D
Solid Waste	C+
Transit	D
Wastewater	D-

American Society of Engineers

**Education** In primary and secondary education, the US has fallen dramatically from its top ranking due to an extremely broken public education system. In the OECD report showing the results of the latest PISA tests, the United States ranked 14<sup>th</sup> out of 34 countries (Cook, 2010). In the most recent World Economic Forum Global Competitiveness report, the quality of math and science education in the US has dropped to 55<sup>th</sup>, and primary enrollment in school is also poor at 78<sup>th</sup> in the GCI (World Economic Forum, 2011). For the US to keep its competitive edge in innovation, math and science will be crucial.

## **Demand conditions**

**Consumer protection** The US is ranked 14<sup>th</sup> by the GCI for demand conditions and is particularly strong in consumer protection regulation. In many industries, the US sets the safety standards for industries worldwide. According to the Toy Industry Association, the US toy safety standards and regulations are among the most stringent in the world (Toy Industry, 2011).

**Buyer sophistication** Strong buyer sophistication, ranked 10<sup>th</sup> by the GCI is also a strong demand condition. Additionally, the government is a large buyer of advanced technology products, ranked 7<sup>th</sup> by the GCI.

**ICT promotion** The government has had limited success in ICT promotion, currently ranked 31<sup>st</sup> in the GCI, due to continued underinvestment in infrastructure, the weakest area for the US. While the government promotion of ICT has not been strong, the US still ranked 20<sup>th</sup> out of 183 countries in the Digital Opportunity index reported in the World Information Society Report in 2007 (International Telecom Union, 2007).

**Related and supporting industries** Related and supporting industries are strong with an overall rank of 7<sup>th</sup> in the GCI. The US has advanced cluster development and high cluster overlap. The US ranks 3<sup>rd</sup> in the GCI for advanced cluster development, indicating extensive collaboration among and within clusters. The US also has high availability of advanced machinery and access to high quality suppliers, ranked 4<sup>th</sup>, 12<sup>th</sup>, and 14<sup>th</sup> respectively on the GCI, enabling firms to have a broad range of suppliers to choose from.

## **Context for firm strategy and rivalry**

**Labor practices** The US ranks 22<sup>nd</sup> in the GCI in context for firm strategy and rivalry. Labor markets are very efficient, characterized by the ease and affordability of hiring workers. According to the World Bank, the US has the highest flexibility in the hiring and firing of workers and the rigidity of working hours (World Bank Report, 2010). Labor productivity in the US is also strong, and has outpaced other advanced economies since the recession, continuing to show positive productivity growth. Labor productivity growth

(measured as output per hour) was only 0.8% in 2008, but accelerated to 2.4% in 2009, eventually reaching 2.8% 2010 (The Conference Board, 2011).

**Administrative burden** The US ranked 5<sup>th</sup> in the Ease of Doing Business Report (World Bank Group, 2011). Getting credit (6<sup>th</sup>), protecting investors (5<sup>th</sup>), and enforcing contracts (8<sup>th</sup>), are all strong factors for starting businesses in the United States. However, a complex and bureaucratic government system makes paying taxes (62<sup>nd</sup>) and dealing with construction permits (24<sup>th</sup>) difficult (World Bank Group, 2011).

**Investor and IP protection** Additionally, the US provides stable investor protection (5<sup>th</sup>) and strong intellectual property protection (23<sup>rd</sup>), which encourages inflows of foreign direct investment in firms and technology innovations.

**High taxes and subsidies** Weaknesses include the distortive effect of high taxes and subsidies on competition, business impact of rules of FDI, and restrictions on trade. The US effective tax rate of 35% is the highest in the OECD, and the average rate of the G-7 is also lower comparatively at 28.8% (Chen, 2010). Many of the weaknesses stem from ineffective and distortive regulation. EIU ranked the US 24th out of 26 in the “functioning of government” category for full democracies (EIU, 2010).

**Issues to address** In summary, US competitiveness declining, falling from 5<sup>th</sup> in the GCI in 2001 to 18<sup>th</sup> as of 2010. The US should protect its strengths in fostering innovation, flexible labor policies, and a strong environment for business, but first must rectify the large trade deficit. Foreign governments may not continue to finance this deficit at reasonable rates. Yet, the federal government must invest in key priorities like education and infrastructure to keep pace with global economic development.

### **3. California Competitiveness and Business Environment**

**Profile and economic performance** California is the eighth largest economy in the world and the largest state economy in the nation, with a GDP of \$1.9 trillion in 2009 (Bureau of Economic Analysis, 2010), and it accounts for about 13% of the nation’s output (Legislative Analyst’s Office, 2011). In 2009, per capita real GDP for California was \$46,992, which was 12.9% more than US per capita real GDP and declined 3.4% from the previous year (Bureau of Economic Analysis, 2010). Though California has

household income of \$61,017 and per capita income of \$22,711, it decreased 2.5% from 2009 and is likely to continue due to increasing low-wage jobs (US Bureau of Economic Analysis, 2011).

California is the 49<sup>th</sup> most expensive state at 139 on the cost of living index (US Census Data, 2011) and one of the most expensive places to do business, ranking sixth overall with the third highest corporate tax rate in the nation. California workers, on average, earn 12% more than the national average because the minimum wage is higher (\$8.00) than the US's (\$7.25) due to favorable worker regulations (CA.gov, 2011). Labor is also more productive than the US, with output per worker 13% above the national average (Public Policy Institute of CA, 2011). From 1999-2009, the average annual growth rate for California real GDP was 2.4%, and average wage growth was 3.6%.

California, with 12% of the American population, benefits from a diverse population with double the percentage of foreign-born persons than the US (26.2% to 11.1%) (US Census, 2011). Thirteen percent of the population lives below the poverty line, which is on par with the US (US Census Bureau, 2011).

**Labor and employment** California suffers from a labor shortage, but new job growth is actually in the lower-wage segment. Most of the jobs leaving the state are higher salary, which in turn significantly impacts the state tax revenue. To illustrate, the average pay of growing employment sectors is \$42,214 whereas the average pay of declining employment sectors is \$68,671 (The Agenda for Economic Recovery, 2011). California has a steady influx of immigrants who contribute to the labor force, but the influx of immigrants outpaces job growth, further exacerbating the unemployment problem. As of March 2011, the unemployment rate was 12.0%, an 18 month low from a high of 12.5% (Bureau of Labor Statistics, 2011).

**Innovation and research** California ranks fourth in the US for patent filings, with 58.5 patents filed per 100,000 workers, 20% less than Delaware's leading 82.1 patents filed per 100,000 workers (Kauffman Foundation, 2007). The publicly-funded University of California outpaces the country, with 10.9% of the US patent filings for research, three times as high as MIT, the next closest university (Kauffman Foundation, 2007). The state's leading export is high-tech products, attesting to the strength of Silicon Valley and the university research and development system.

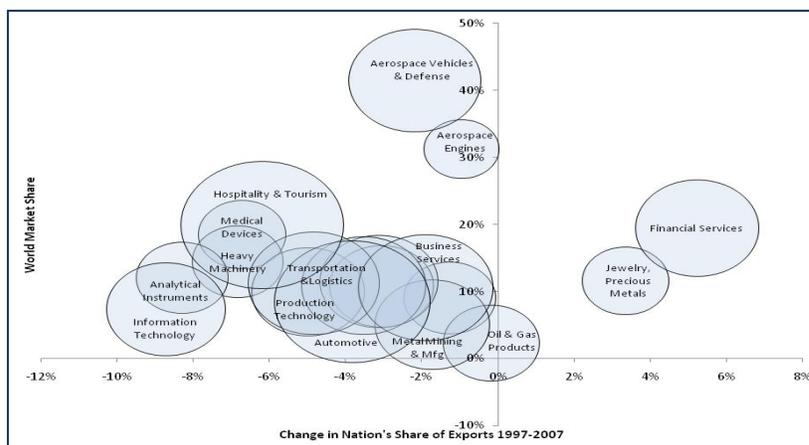
**Fiscal policy crisis** California has a budget deficit over \$20 billion, with education, health, and social services dominating spending despite massive reductions and multiple attempted recovery plans. Though media has drawn the comparison between debt-ridden California (rated A-/negative) and Greece (rated BB-/watch negative), Standard & Poor's 2011 report found that California's budget imbalance is significantly lower, and the state's crisis is one of policy more so than debt (Standard and Poor's, 2011).

**Social performance: social institutions** Due to the budget crisis, California's social institutions teeter on the brink of collapse. California's three main pension funds face a \$500B shortfall after a recent decline of 23-25% (Stanford Institute, 2010). The reduction in social services combined with continued housing foreclosures resulted in an exodus of the middle-class, expected to reach 200,000 people in 2011 (Agenda for Economic Recovery, 2011). Though California pays teachers the highest average salary in the US at \$66,064, it is as 49<sup>th</sup> worst state for basic education proficiency, worse than all OECD countries (Legislative Analyst's Office, 2011). California does not fare much better with healthcare, with only 50% of non-elderly persons having insurance coverage and 25% lacking any type of coverage at some point in 2009 (Legislative Analyst's Office, 2011).

**Political soundness** Despite the budget crisis, political gridlock and hyper-democracy paralyzes state leaders. Lawmakers are constrained by a California voter initiative that requires two-thirds vote to raise taxes, and partisan politics have resulted in policy volatility. The current governor, Jerry Brown, is attempting to decentralize government programs by shifting them to the local level, creating opportunity for public-private partnerships.

**Microeconomic**

**competitiveness: national business environment** California is home to many sophisticated clusters and is the nation's leading agricultural producer,

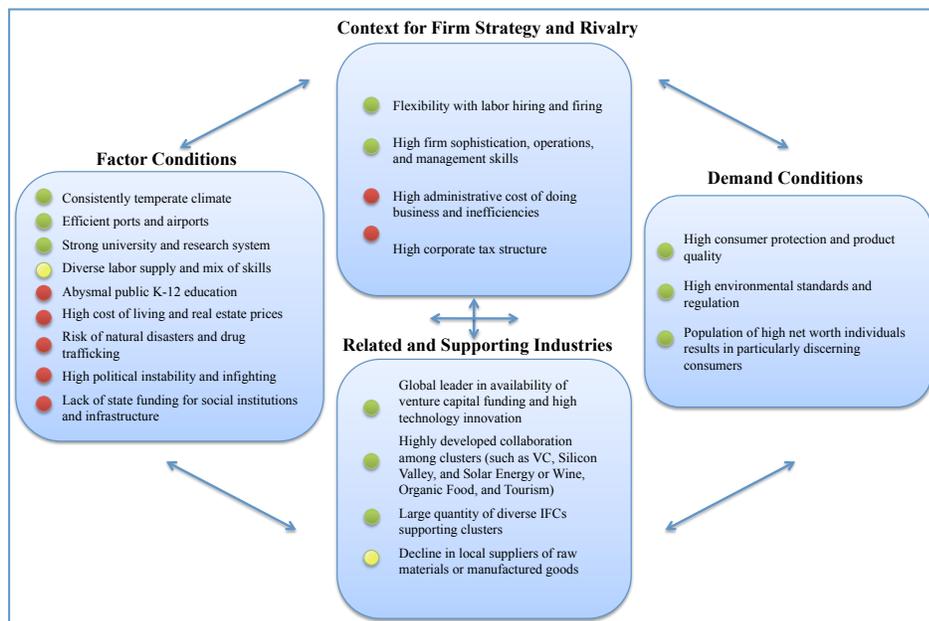


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with 27% of national employment. The state relies heavily on sophisticated clusters in services, technology, entertainment, agriculture, business services, distribution services, education, hospitality and tourism, and financial services. Historically, California has promoted competition and fostered innovation, but critical issues must be addressed to upgrade the business environment for future sustainability and growth. Overall, California has some business advantages, but severe issues within factor conditions and context for strategy and rivalry must be addressed.

### Factor conditions

**Climate and location** California's location and climate seem idyllic, with beautiful scenery and temperate climate. However, the location has drawbacks including risks of natural disaster and a border with Mexico, which is currently fighting a drug war. One



benefit to California's proximity to Mexico is the influx of immigrants who fill the growing low-skills job positions. As a coastal state with proximity to Asia, California has highly developed ports, logistics, and airports, though investment in roads and energy infrastructure has been insufficient in recent years.

**Strong university and research system** To develop high-skill talent, California features a world-class public university system and state-funded research institutes, which allows for a diverse labor market, though the unemployment rate is a persistent problem.

**Lack of funding for social institutions** As expected, California's most severe issue is the lack of state funding for social institutions and infrastructure. This crisis, coupled with political fighting and instability, creates turmoil and decreases consumer and firm confidence. Additionally, this decreased funding worsens

the already failing K-12 school system. Failed education plus a high cost of living has caused middle-class flight from the state.

### **Context for firm strategy and rivalry**

**High firm sophistication** Many of the world's largest and most advanced companies are headquartered in California across a variety of industries, including Google, Hewett-Packard, Cisco, Intel, McKesson, Safeway, Chevron, Walt Disney, and Apple. With the support of the advanced US economy, companies in California have efficient operations, best in class human capital practices and training, and top management talent from leading business schools around the world. As a leader in high-tech innovation, California's technology firms have grown to some of the highest market capitalization values in the world.

**Flexible labor hiring and firing but other restrictive regulations** California benefits from the US's at-will employment laws, and firms have liberal hiring and firing rights, however the hourly minimum wage is higher than the national average, at \$8.00 compared to the US's \$7.25 (CA.gov, 2011). California requires rest breaks at a minimum of every four hours and pays double the rate for overtime when the workday exceeds 12 hours, which contributes to a higher cost structure (Department of Industrial Relations, 2011).

**High cost of doing business and corporate tax** Compared to other states, California's corporate tax rate is significantly higher. In 2010, Colorado and Arizona's corporate income tax rates, 4.63% and 6.97%, respectively, are much lower than California's 8.84%, while Nevada has no corporate income tax. In terms of sales tax, Arizona's sales tax rate is 5.6% and Colorado's is 2.9%, lower than California's 8.25% (Tax Foundation, 2011). These tax structures, difficulty navigating the state government, and expensive real estate prices are slowly driving entrepreneurs to friendlier states. Large companies cannot relocate as easily, giving California a false sense of private sector security.

### **Demand conditions**

**High consumer protection, environmental standards** California benefits from robust US policies on consumer safety. With the strongest environmental program in the nation, California has a mandate to increase use of renewable energy to 30% by 2020 (CA.gov, 2011). Additionally, the California

Environmental Quality Act requires firms to identify the environmental impacts of their actions and to mitigate those impacts if feasible (CA.gov, 2011). Lastly, California's consumer protection agency is undergoing a new initiative to reduce the average enforcement timeline from 36 to 18 months (State of California, 2010) and released a comprehensive guide for consumers that addresses 26 categories of consumer issues from mental health to the automotive industry (State of California, 2010).

**Population of discerning high net worth individuals** California is the global leader in ultra high net worth individuals, with over 9,800 individuals that have \$30M or more in assets. The next two states, New York and Texas, have 7,327 and 5,283 respectively (FINRA, 2011). Specifically, Californians are particularly sophisticated in world-class clusters like fashion, wine, entertainment, and technology. Sophisticated consumers force the private sector to upgrade product and services offerings through innovation.

#### **Related and supporting industries**

**Leader in venture capital funding, high technology innovation** The Silicon Valley umbrella cluster continues to lead high-tech innovation and development. It accounts for one-third of venture capital investment in the United States (Wesoff, 2009), employs nearly one million high-tech workers (over one-sixth of all US high-tech workers), and its high-tech exports ranked first nationwide (Team California, 2011). High-tech goods represent nearly 50% of California's annual exports (Team California, 2011). Similarly, venture capital has an equally strong position in California, which was the top state to receive venture-backed funding in 2010, with 50% of the total US venture-backed investment of \$12B (Pricewaterhouse, 2011). Over 1,200 venture-backed deals in 2010 occurred in California, which is equal to the total number of deals in the next top nine states (Wesoff, 2009).

**High collaboration among and within clusters** California has extensive collaboration and overlap among clusters. Within California's advanced clusters, strong IFCs that facilitate information sharing, such as California Wine Growers Association or the Hollywood Foreign Press Association, indicate a high level of coordination among competing firms in the same cluster.

**Decline in local suppliers of manufactured goods** Though ‘green’ jobs appear to be growing (a marginal percentage of overall jobs) and agriculture remains strong, California manufacturing jobs declined by 21% from 2000-2005, on par with the national rate of decline (Milken Institute, 2009).

**Issues to be addressed** In summary, though California is sustained by developed and integrated clusters, it must rectify its failing social institutions, lower the cost of doing business, and lower unemployment in order to remain a competitive location. The business environment has deteriorated significantly as the state government has become increasingly ineffective and volatile.

#### **4. Recommendations for US and California to Address Critical Issues**

**US recommendations** President Obama has articulated many recommendations improve US long-term, but has found them impossible to implement due to a divided Congress mired in political gridlock. (Porter, 2008). The US plan for competitiveness should be based around its core strength in innovation.

**Reform education** The US must ensure its citizens receive sufficient education to compete in the increasingly competitive global economy. Access to tertiary education can be increased by leveraging technology (more online courses) and encouraging private organizations to fund scholarships. At the secondary level, the highest performing charter schools should be replicated nationally to reform teacher salaries, to close the US ‘achievement gap’ between race and socioeconomic status, and to raise the overall bar for student proficiency.

**Reform tax code and wasteful government spending** The President should also simplify the tax code and reexamine subsidies, including those to agribusiness, to reduce the distortive impact on markets (Porter, 2008). Additionally, he should foster an increased private savings rates to help reduce the deficit by implementing a tax incentive or policy with a minimum private savings requirement for individuals of a certain income level. The federal government should be streamlined by cutting redundant employees and inefficient spending, and shifting tax dollars to education, healthcare, and defense.

**Invest in infrastructure** Lastly, the US government must eliminate its partisan politics to invest in upgrading the country’s entire infrastructure. Continued decades of underinvestment due to lobbying from

special interest groups and no short-term political payoff for infrastructure spending has left the most developed country in the world with a decaying infrastructure. A staggered investment plan should address clean drinking water, energy transmission, and roads first and then focus on other logistics that improve access to international markets, like national high-speed rail, inland waterways, and aviation.

**California recommendations** California's critical issues – unemployment, near-collapse of social institutions, high corporate taxes and costs of doing business, and high cost of living – will require focus and strategic action at the state and municipal level.

**Reduce unemployment** To address unemployment, California should focus on a worker-training program to help unemployed workers upgrade or retrain for new jobs. Specifically, California should leverage its extensive college and community college network to provide English classes for non-native speakers. Because over 25% of the population is foreign-born, the state should place a particular focus on English as a Second Language (ESL) programs for immigrants so that they can become productive employees. The governor should form partnerships with the private sector to provide specific skills training at trade schools and community colleges through tax credit programs.

**Reform K-12 education** To improve the K-12 public educational system, California should follow the US's lead and scale charter organizations that have outperformed the US average. Often, charter organizations are exempt from teachers' union contracts, allowing California to implement a pay-for-performance salary system instead of paying the highest salaries in the nation. Though charter schools are publicly funded (and won't reduce education spending), their unique instructional and business models increase the effectiveness of per pupil spending.

**Address budget crisis, increase government revenue** To address the near collapse of social institutions due to the state budget crisis, several short-term actions should be explored. The government should consider increasing the contribution employees make to their pension fund and adding consumption and VAT taxes to cover the shortfall. Additionally, state services should be realigned so there is more accountability at the local level where there is more flexibility to pass new laws and raise taxes. The

Governor should develop committees comprised of leaders from both the public and private sectors to serve as an innovative solution committee with a strong mandate to make specific recommendations to engage the private sector in mutually beneficial solutions for the state crisis, such as creating public private partnerships to run prisons.

**Reduce administrative burden and costs for small/medium business** California must make its policies business friendly to stem the trend of businesses underperforming or leaving the state, especially to promote small and medium business development. In the short-term, California could increase R&D tax credits, eliminate the \$800 fee that new businesses are required to pay in California, and eliminate the tax on factory equipment. Longer-term, policymakers should review current regulations to eliminate unnecessary administrative burdens and overlaps in government agencies and streamline bureaucratic reporting and permitting processes through state-wide common forms and fully-integrated online applications. California must ensure it creates a sustainable competitive environment for private business as opposed to relying on the allure of its brand, location, and history, which will continue to fade over time.

## **5. Global and U.S. Solar Energy Industry**

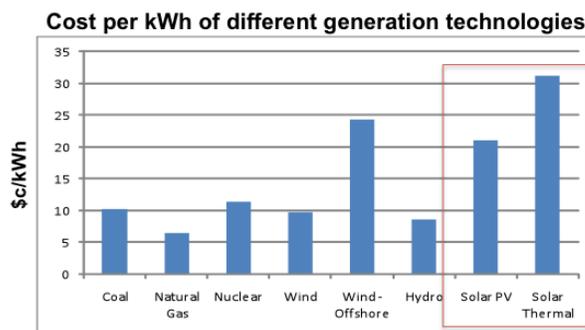
**Overview of solar energy** Solar energy converts solar radiation into electricity or thermal heat through two methods: 1) photovoltaic cells (“Solar PV”) and 2) solar thermal plants (also known as concentrated solar power or CSP). Solar PV technology, with 90% of the global market (SBI Energy, 2010), features two main types of technologies, Crystalline Silicon and Thin-Film. Crystalline Silicon cells represent about 81% of solar cells manufactured today (Frost and Sullivan, 2009) because they have a relatively high conversion efficiency rate of 15-21% and finessed high-volume manufacturing process (Barclays Capital, 2010). As of 2009, thin-film technology represented 18% of the PV solar market (Frost and Sullivan, 2009), but it is expected to increase significantly because it eliminates expensive poly-silicon, though it currently has a lower conversion efficiency rate (6% to 11%) (Barclays Capital, 2010).

Concentrated PV, which overlaps significantly with Concentrated Solar Power (CSP), is the third type of technology, converting solar rays into heat that can be used in homes, buildings and heat spaces. In

2009, concentrated PV represented less than 1% of solar installed global capacity (Frost and Sullivan, 2009). Though CSP has a high efficiency rate of 40.8%, it is not a scalable technology because the systems require a cooling mechanism; large-scale operations are financially viable but do not produce enough energy (Frost and Sullivan, 2009). There were only two commercial CSP installations in the US in 2009, and the US had total trade flows of only \$3.8M (Solar Energy Industries, 2010); thus, the global focus is on solar PV technologies.

The cost of solar energy generation is still too high to compete in a free-market without government subsidies. Traditional energy forms like coal and natural gas cost 10 and 6 cents per kWh respectively (Barclays Capital, 2010). Even within the renewable energy category, nuclear, wind, and hydro energy are less expensive than solar, costing around 10 cents per kWh (Barclays Capital, 2010 and US Dept of Energy, 2001). Comparatively, the average cost of solar energy PV generation is over double traditional energy sources and at least 50% higher than other renewables, at 15-30 cents per kilowatt hour for PV and 12-19 cents per kWh for CSP (Frost and Sullivan, 2009). The

ultimate goal for the solar energy industry is to achieve grid parity, the point at which the cost to generate solar energy is equal to the cost of other traditional energy



sources. Experts generally agree that grid parity will be reached by 2015 during Barclays Capital, 2010

peak energy times, meaning residential consumer prices must fall from 23-32

cents to 8-10 cents per kWh, representing over a 50% decrease in price (Frost and Sullivan, 2009).

The cost of solar system components is also declining due to learning and innovations in the manufacturing process, allowing companies to achieve greater economies of scale. Module prices, comprising 40-60% of the total installation cost, are expected to fall at a CAGR of -3.9% from 2009-2016 due to the increased global supply of polysilicon and caps on the incentives in Spain (Frost and Sullivan, 2009). Inverters are the 2<sup>nd</sup> most expensive component, accounting for 10-18% of the total cost at approximately six cents per watt (Frost and Sullivan, 2009).

**Solar energy production**

**value chain** The solar energy value chain has five main

Silicon	Wafer	Cell	Module	System
# of Companies: 5-10	# of Companies: ~50	# of Companies: 100	# of Companies: >400	# of Companies: >5,000
Technology				
<ul style="list-style-type: none"> <li>• Siemens</li> <li>• Fluidised Bed Reactor</li> <li>• Upgraded Metallurgical Silicon</li> <li>• Vapor to Liquid Deposition</li> </ul>	<ul style="list-style-type: none"> <li>• Monocrystalline</li> <li>• Multicrystalline</li> <li>• String Ribbon</li> </ul>	<ul style="list-style-type: none"> <li>• Crystalline</li> <li>• Thin-Film               <ul style="list-style-type: none"> <li>• CIGS</li> <li>• CdTe</li> <li>• a-Si</li> </ul> </li> </ul>	Relatively Low Differentiation	Relatively Low Differentiation

components: silicon production, wafer manufacturing, cell manufacturing, module manufacturing and assembly, and system integration. The initial complex steps require high technological precision, which results in a low number of companies conducting these activities (less than 100) (Barclays Capital, 2010). Contrastingly, assembly and integration are low-value added steps, resulting in lower barriers to entry and a proliferation of global companies with 5,000 integrators (Barclays Capital, 2010). Major players in the industry exist at individual steps along the value chain, such as Hemlock Semiconductor Group, a US based company with the leading global share of polysilicon production. However, vertical integration has increased in the last five years, especially through the middle manufacturing components of the value chain as firms improve manufacturing efficiency. For example, most cell manufacturers now also produce modules, such as the three major players in cell production, Suntech Power (China, US Headquarters in California), First Solar (US – Arizona), and Sharp Corporation (Japan) (Frost and Sullivan, 2009).

Looking at location market share, China has 48% of the wafer production global market share compared to the US at 3% (Solar Energy Industries, 2010). In module assembly, the US has a 29% market share, second only to the Philippines at 39% (Solar Energy Industries, 2010). Europe dominates the inverter market, given that the top five companies with 69% of all inverter sales are located in Europe (Solar Energy Industries, 2010). Based on worldwide revenues in 2009, Sharp Corporation (Japan) and First Solar (US – Arizona) are the global leaders with 15.7% and 15.0% market share respectively (Frost and Sullivan, 2009). Yingli (China), Suntech (China), Solarworld (Germany), and Sunpower (US – California) are close behind with 11%-14.2% market share (Frost and Sullivan, 2009). Sharp held 18% of the Californian market share in 2009 and broke the solar efficiency record at 36% (Frost and Sullivan, 2009). In terms of manufacturing capacity, First Solar led with 10.7% of market share, but the majority of manufacturing capacity (70%) is conducted in Asia (top manufacturers and respective products listed under China cluster).

**Global solar energy industry** The global solar energy industry has grown rapidly over the last 15 years, with demand, represented by ‘PV installed capacity,’ increasing 51% p.a. on average from 2000-2009 (GreenTechMedia, 2010). Europe (with Germany leading), China, and 29 of the US states (with California leading) have renewable portfolio standards that include a solar energy component. These programs feature a mix of incentives including feed-in-tariffs (especially among European Union members), tax exemptions, and grant programs; some schemes are exorbitantly expensive, bringing into question a nation’s ability to support the subsidies. For example, Spain, one of the largest solar markets in the world, experienced a drastic decline after it could not maintain high feed-in-tariffs in 2008 (Frost and Sullivan, 2009).

Despite impressive growth over the last decade, the global manufacturing market has recently experienced an overcapacity of supply due to the global financial crisis, lack of project financing, and the Spain feed-in-tariff market crash. However, the manufacturing market largely recovered in 2010 and is still forecasted to increase in the next few years (GreenTechMedia, 2010). The PV segment of the solar market generated \$13.4 billion in 2009 and is forecasted to grow at a CAGR of 26.7% through 2016 (Frost and Sullivan, 2009). Thirty-six solar companies are listed on various stock exchanges around the world, with 17 listed in the US (Barclays Capital, 2010).

**United States solar energy industry** The US market grew 67% from \$3.6B in 2009 to \$6.0B in 2010 (Solar Energy Industry Assoc, 2010). On-grid solar PV installations doubled in 2010 to 878 MW, which is 102% growth over 2009 (Solar Energy Industry Assoc, 2010). However, Germany and Italy outpaced the US, and the total global market grew at 130% from 2009-2010 (Solar Energy Industry Assoc, 2010). Thus, the US market share of PV global installations actually fell from 6.5% in 2009 to 5% in 2010 (Solar Energy Industry Assoc, 2010). Furthermore, US cumulative installed PV capacity per capita is 4.2W on average, while cloudy Germany has 25 times this number, at 100W per capita as of 2009 (GreenTechMedia, 2010). The federal government has a robust renewable and solar energy program to support national demand, supplemented by states’ renewable portfolio standards. Due to these programs

and the huge market potential in the US, solar industry analysts predict that the US will be the global dominant demand market over the next decade (Barclays Capital, 2010).

On the supply side, the US has over 2,000 solar companies, but employs fewer people per capita than Germany. California employs 30 solar workers for every 100,000 residents (93,000) in 2010 (Solar Energy Industry Assoc, 2010), lower than Germany's 49 solar workers for every 100,000 residents (40,000) (Landler, 2008). That number is expected to grow 26% by August 2011 (Solar Energy Industry Assoc, 2010) due to a shortage of solar installers for California Solar Initiative's 'one million roofs' goal (Interstate Renewable, 2010). Historically, US companies' 39 manufacturing facilities, 50% of which are in California, conducted most activities along the value chain (Solar Energy Industry Assoc, 2010).

The US is a net exporter of solar products, with net export value of \$723M in 2009 (Solar Energy Industry Assoc, 2010). Though US PV manufacturing has increased with a year-over-year growth rate of 97% (wafers), 81% (cells), and 62% (modules) from 2009-2010, increasing cost pressures from China is expected to impact continued growth (Solar Energy Industry Assoc, 2010). The US still commands a 40% global market share over high-grade polysilicon, the main input for Crystalline Silicon PV solar panels, exporting \$1.2B in 2009 (Solar Energy Industry Assoc, 2010). Though US PV imports are dominated by Crystalline Silicon panels (95% in 2008 (SBI Energy, 2010)), US exports of emerging thin-film products grew from 8% to 44% of total solar exports, a CAGR of 98% from 2005-2008 (SBI Energy, 2010), indicating a new dominant segment for the US. The global demand for thin-film panels, expected to reach 30% of production by 2013, highlights a new priority for the California cluster (GreenTechMedia, 2010).

### **Global competing solar energy clusters**

**Germany** With over 90 Gw of installed capacity, 55% of global PV demand, and extremely favorable feed-in-tariffs, the German market is the largest in the world (Barclays Capital, 2010 and GreenTechMedia, 2010). In 2008, Germany had over 15,000 businesses with approximately 100 manufacturing facilities; however, Germany fell to fourth in PV manufacturing rank, losing significant share to China and Taiwan (SBI Energy, 2010 and Roney, 2009). The cluster employed 53,000 people in 2008, up from 17,000 in

2003, and more than 2 billion Euros were invested in renovation of solar facilities (SBI Energy, 2010) to upgrade manufacturing infrastructure. Germany is a key thin-film market for the US, as First Solar, the global leader in thin-film, generated 65% of its \$2 billion in revenue from Germany's CdTe purchases (a specific type of thin-film) (GreenTechMedia, 2010).

**China** The China cluster is the fastest growing cluster in the world, with a 170% CAGR in PV production from 2003-2008 (SBI Energy, 2010). China's share of global PV manufacturing increased from 1% in 2001 to 27% in 2008 (SBI Energy, 2010) and is expected to surge to 60% in 2012 (Barclays Capital, 2010). China exports 95% of its production largely to Germany and the US, capturing 40% of the California PV

Company	HQ	Annual capacity (MW)	2008 Revenue (\$M)	PV Technology
Suntech	China	1000	1,923	Mono & Poly C-Si
LDK	China	NM	1,643	Mono & Poly C-Si
Yingli	China	400	1,107	Poly C-Si & T.Film
Trina Solar	China	350	832	Mono & Poly C-Si
JA Solar	China	600	798	Mono & Poly C-Si
Canadian Solar	Canada	270	705	Mono & Poly C-Si
Solarfun	China	360	720	Mono & Poly C-Si
Renesola	China	NM	669	Mono & Poly C-Si
GCL-Poly Energy	China	NM	515	Poly C-Si
Sunergy	China	320	350	Mono & Poly C-Si
Jetion	China	100	251	Mono & Poly C-Si
Chint	China	100	NA	Poly C-Si & T.Film
<b>Total</b>		<b>3,500</b>	<b>9,514</b>	

panel market in 2009 (Woody, 2010). In terms of company performance, Chinese public solar companies outperformed the rest in 2009, with average returns at 121%, compared to -43% for European and -37% for US

Barclays Capital, 2010

companies (Barclays Capital, 2010). China's main advantage is a lower manufacturing cost structure relative to the European and US manufacturers

(Barclays Capital, 2010). Leading Chinese manufacturers are valued at \$10.6B in market capitalization, with revenues of \$11.2B in 2008 (Barclays Capital, 2010). Per the chart, nine of the top ten PV panel manufacturers in the world are based in China, but only two produce thin-film (Barclays Capital, 2010).

**Japan** Until 2003, Japan had the largest PV market but was surpassed by Germany in 2004. Japan's advantage is technology innovation as the global leader in solar energy patents (26%, of total). Japan has 15.70 solar patents per million residents, lower than California's 16.78 solar patents per million but much higher than the US at 4.69 per million (World Intellectual Property, 2010). In the past, it dominated the manufacturing market with Sharp Corporation, but share has declined to 14% in 2009 (Interstate

Renewable, 2010). In light of the 2011 earthquake, Japan's cluster may stall as the country focuses on reconstruction.

## **6. California Solar Energy Cluster: History and Performance**

**Cluster history** California is home to the United States' first and largest solar energy cluster. With the federal Energy Tax Act in 1978 as a catalyst, the first three solar companies launched in California: ARCO Solar, Solar One, and LUZ. Commercial utility companies entered the industry in 1993, with California-based Pacific Gas and Electric installing the first grid-supported PV system in the country. The state government responded by deregulating California utilities and adding incentives for grid-tied PV installations in 1996. In 2006, California adapted the robust German solar program to increase local demand. This program coupled with the 'green energy' trend and access to venture capital further supported growth of existing companies and new technology start-ups.

**Current cluster performance** Despite a historical first-mover advantage, the California solar energy cluster is on the brink of decline if it does not upgrade activities. While it will remain the dominant US solar cluster, it is losing international competitiveness relative to Germany and China. The German government implemented an aggressive feed-in tariff that later served as the California model. But the German market had already surpassed California, drawing solar companies, especially PV manufacturers, into the country. China has emerged quickly as a leading PV manufacturer with a clear cost advantage. Though California's manufacturing revenues increased significantly in 2010, the Chinese cluster will force California (and Germany) to transition to different products in order to survive. Per the chart, which compares the US and California to China's manufacturing costs, China has a cost advantage in every aspect of C-Si cell manufacturing except for polysilicon pricing. However, China has perfected the low-cost, high-scale manufacturing process for PV, a 25-year old commodity technology (Greentech Solar, 2011), which allows California to adopt a stronger position in technological innovations.

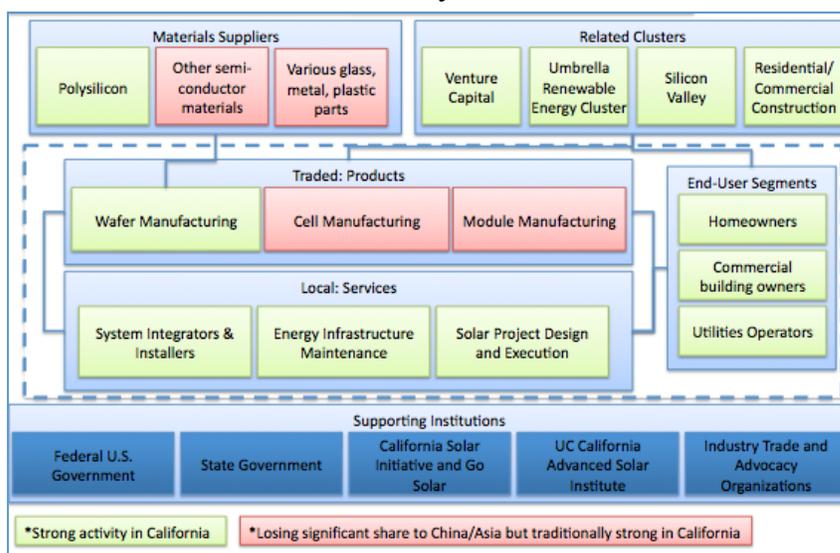
California dominates the US market, with 69% of PV grid-tied capacity (2009), 63% of domestic shipments (2008), and the highest number of solar projects in 2011 (79,351) (1,10). California has 20.8W

of cumulative installed PV capacity per capita, five times higher than the US national average of 4.2W but only 20% of Germany’s 100W per capita installation (Interstate Renewable, 2010). Photovoltaic and Semi-Conductor materials are among the fastest growing export segments in California, ranking in the top 25 commodity exports with \$852M exported and a CAGR of 14% from 2007-2009 (US Census, 2011). However, California’s main contribution to US solar exports internationally, PV Modules, are at a trade deficit or neutral for the nation as a whole.

California is home to 30% of US solar companies, including 20% of crystalline silicon and 57% of thin-film plants. Employment in the cluster is increasing as well, with 35,000 solar-related jobs (31% of the US total), up from approximately 17,000 in 2008 (Centers of Excellence, 2008 and Solar Energy Industries Assoc, 2010). The major global players are SunPower, manufacturer of high-efficiency technologies, MEMC, leader in wafer manufacturing, Evergreen Solar, manufacturer of ‘string ribbon’ technology, and Nanosolar and Miasole, thin-film producers (Barclays Capital, 2010). California has an early stronghold on thin-film production. Nearby First Solar (located in Arizona) had a first-mover global advantage in thin-film, creating the catalyst for spillover into California firms in the last five years.

### California solar energy

**cluster map** The core of the California Solar Energy cluster is two-fold: 1) traded products and 2) local services. The demand for local services is driven by state subsidies that bolster local demand, whereas the demand for traded products is local, national, and global. Cluster competitiveness depends on traded products, although high local demand fosters supply-side innovation.



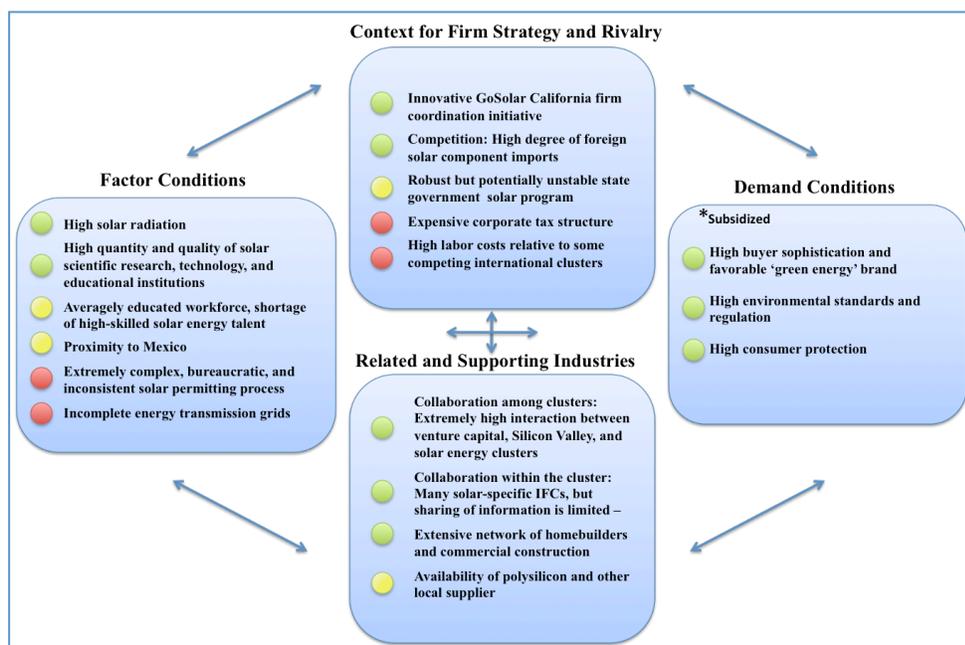
On the right-hand side, the three solar customer segments purchase the same solar products but the size and installation of the systems differs by customer. Additionally, different government programs support each segment to address demand limitations, such as the 20-year payback period for residential systems (Frost and Sullivan, 2009). The related and supporting clusters play an important role in developing the cluster's core solar activities due to investments in early-stage technologies and on increasing statewide renewable energy. The supporting structural institutions are at the bottom of the map, like the Federal government, California state government, and IFCs, and the new UC educational program. The government has a large role in creating local demand and continuing to grow the solar industry.

## 7. California Solar Energy Cluster: Diamond Model Analysis

**Business environment** Historically, the solar cluster benefitted from California's location and business environment as well as a first-mover advantage in the 1970s that provided a long history of development. However, the technological and manufacturing playing field has leveled in the last five years, and the California cluster has failed to upgrade its competitive business environment

### Factor conditions

**Natural endowment: high solar radiation** California receives 320-240 sunny days per year and ranks in the top three states for solar radiation (Dsire Solar, 2011). This natural endowment attracted the first solar energy companies to California in the 1970s, but neighboring Arizona is equally as

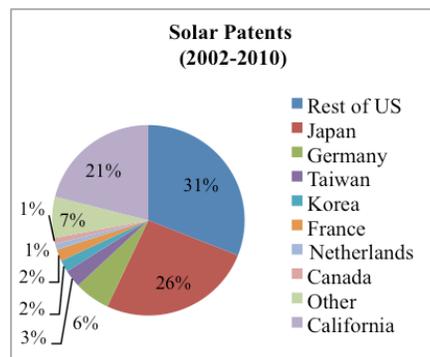


sunny as California and has similar RPS standards (15% by 2025). Arizona has a much lower corporate tax structure, as mentioned previously, which contributes to the risk of solar businesses leaving California (Tax

Foundation 2011). Several solar energy clusters have emerged in overcast areas such as Germany, calling into question the necessity of a sunny climate. However, choosing California initially for this reason provided the catalyst for the state government to develop a robust incentive plan once companies began to flock to California's sunny climate.

**High quality scientific and technological infrastructure** California has a strong solar advanced education

and investment in research and innovation. The state attracted four federally-funded Department of Energy renewable energy labs with solar programs. Additionally, the California government provided a \$2.25M five-year grant to found the Advanced Solar Technologies Institute (UC Solar) in 2010, a multi-campus coordinated research institute (UC Solar, 2011). UC Solar's goal is to create innovative



Clean Energy Patent Growth Index, 2010

solar technologies and bring them to market quickly; it has already licensed over 25 solar technologies (UC Solar, 2011). This focus on solar-specific education and research has resulted in impressive solar patent numbers. California is second only to Japan in global solar energy patents with 21% (Clean Energy Patent Growth Index, 2010). In the US, California represented 39% of solar energy patents from 2007-2009, up from 24% from 1995-1997 (Etsy and Porter, 2011). California has 16.78 solar patents per million, higher than Japan, the leader by absolute numbers (15.7), and the US (4.69) (World Intellectual Property Organization, 2010).

**Human resources: shortage of 'green collar' talent** California's workforce has an undifferentiated level

of university and advanced degree education attainment at 30% and 10%, respectively, of the workforce, on par with the US's average (US Census Bureau, 2011). Comparatively, Germany stands at 25% of the population obtaining tertiary education (OECD, 2011). However, the California solar labor shortage is not with engineers. Instead California is facing a drought of solar installers. In order to reach the CSI one million solar roofs initiative, California will require more than 10,000 additional certified installers. (Greenbiz, 2009). To combat this shortage, the state government has launched a \$25M Clean Energy

Workforce Training program, focused on providing certification in solar installation through community colleges and other training programs (Go Solar California, 2011).

**Complex solar permitting process and poor energy transmission** The California solar permit process adds an average of \$2,500 in costs to each residential installation and streamlining could provide a \$1 billion stimulus over 5 years (Zeller, 2011). Within California, the formula for permit fees varies by county, and companies employ full-time workers just to manage the permitting process. A national or statewide permit standardization process could make solar power price-competitive for 50% of homes in two years (Zeller, 2011). **Furthermore**, California is constrained by inadequate transmission line, limiting the state from reaching its 20% RPS requirements due to insufficient infrastructure (Barclays Capital, 2010).

### **Context for firm strategy and rivalry**

**Robust but potentially unstable state government solar program** The California Solar Initiative (“CSI”) is the largest PV incentive program in the US, with \$2.25B in funding over ten years that supports the development of 3 GW of PV installations (Barclays Capital, 2010). The Renewable Portfolio Standards (“RPS”) are the most aggressive in the nation with a 20% renewable energy target by 2010 and 33% target by 2020 (California Public Utilities, 2010). The strength of California’s program has resulted in continued market growth since 2006. However, the severe state budget crisis calls into question the stability of an expensive incentive scheme, which may cause companies to relocate to a more stable political environment.

**Innovative GoSolar California firm coordination initiative** California addressed the lack of coordination amongst firms performing different activities with GoSolar California. This government-founded initiative is a “one-stop shop” for solar companies and consumers through a central website. GoSolar coordinates governments, financing partners, contractors, new homebuilders, and real estate professionals.

**High labor costs** As addressed in the California analysis, California has a higher minimum wage than the US. Internationally, China’s average minimum wage is approximately \$1.09 per hour (average \$175 per month) (Chen, 2010). Germany has no regulated minimum wage, but most solar workers report an average of \$14, which is equal to the minimum wage currently debated by the government (Williamson, 2008).

China's manufacturing cost advantage is due to much lower labor costs, which is not a tactic available to competing Western clusters.

### **Demand Conditions**

**High buyer sophistication and willingness to pay for 'green energy'** Californians value environmentally friendly products and alternative energy, contributing to the 'green energy' craze of the last decade. The government's aggressive approach to solar incentives has heightened awareness about solar, further contributing to Californian's willingness to pay. According to replicated studies, 20% of Californians are willing to pay up to a 30% premium for solar energy to be part of a collective movement (Farhar, 1996).

**High environmental standards and regulation** California sets the national standard in environmental policy and regulation, beginning with the 1970 California Environment Quality Act, which requires businesses to disclose and mitigate all environmental impact. In addition to the renewable portfolio standards, California has a 'scoping plan' that requires a return to 1990 emissions levels by 2020, with the Million Solar Roofs initiative as a key component of the plan (Center for Sustainable Energy, 2011).

### **Related and supporting industries**

**Extremely high collaboration among clusters** California's Silicon Valley and venture capital clusters have played an important role in the growth of California's solar energy cluster. The Silicon Valley cluster continues to be the leading hub for high-tech innovation, accounting for 32% of US venture capital investment (Pricewaterhouse, 2011) and 50% of California's annual exports (Team California, 2011). Silicon Valley veterans are founding many solar start-ups such as Solyndra, Nanosolar, and MiaSolé. Venture capital has an equally strong position in California, which received the most venture-backed funding in the US (50%) (Team California, 2011). With the 2001 technology recession, firms began investing in California solar companies, creating a dynamic interaction between Silicon Valley's interest in solar technology and venture capital support. In 2008, six out of top ten largest US VC investments were in solar companies (\$1.1B), and five out of the six companies are in California (Wesoff, 2009). The California

solar energy cluster developed out of these two related clusters; the capital and technology spillovers have spurred its growth for the past decade and set the tone for a new focus on solar technological breakthroughs.

**Collaboration within the cluster: IFCs have limited information sharing** The 13 California solar IFCs address multiple issues individually from employment to technology innovation, but few are effective at sharing best practices. The IFC that is most effective in creating shared research and innovations across the sector is Intersolar, the largest and most prestigious North American solar conference in San Francisco. Instead, California solar has relied on the state's renewable energy competitiveness initiative, California Renewable Energy Transmission Initiative (RETI), which identifies transmission projects needed for energy goals, supports energy policy, and facilitates permitting. Specifically, RETI assesses renewable energy zones to identify cost effective and environmentally friendly locations. Instead of relying on the umbrella cluster of renewable energy, the solar cluster needs a complementary competitiveness initiative that unites the fragmented IFCs and establishes a platform for communicating and sharing best practices.

## **7. Risks and Recommendations for California Solar Energy Cluster**

**Cluster risks** Based on the diamond analysis, the California solar energy cluster has failed to continuously upgrade its competitiveness, allowing for other clusters in Europe and Asia to develop rapidly. Four risks that follow from the previous analysis that are particularly threatening to the California cluster include:

**Reduced competitiveness in traditional PV manufacturing** The California cluster has already experienced a reduced market share for traditional PV solar cells, with Chinese companies capturing 40% the PV solar cell sales in California in 2009 (Woody, 2010). In particular, China's Suntech accounted for 18% of module sales in California (SBI Energy, 2010).

**Fragmentation of solar technology start-ups** Though strong venture capital investment and Silicon Valley spillover to the solar cluster has greatly increased its competitiveness in new solar technologies, the increase in entrepreneurs and solar start-ups competing for venture capital funding results in a non-transparent environment. Small companies with highly skilled technology engineers risk duplicating research efforts without a broader platform to share information among the smaller firms. Without a

collaborative focus on innovation, California faces the additional risk of never reaching grid-parity, which is imperative to create a subsidy-free market and requires a technological breakthrough.

**Incentive program stability and company relocation** The state is facing a crippling budget crisis, calling into question its ability to sustain its solar program, which is expected to cost \$2-3 billion in the next decade (Solar Energy Industries Assoc, 2010). Industry experts are predicting that California's incentives will be unsustainable over the next decade, which, if true, could result in a Spain-like crash in the market, causing firms to relocate to a market with strong local demand and stable incentive program.

**Infrastructure (transmission and permitting process)** Furthermore, meeting the state's aggressive RPS goals will be challenging with current infrastructure limitations, specifically the lack of transmission lines and the highly inefficient and variable permitting process. Though the solar incentives are tempting for companies, the deterrents of bureaucratic red tape, high fees and labor costs to obtain a project approval, and an outdated energy infrastructure can offset the benefit of subsidies.

**Recommendations for firms and IFCs** The following recommendations address issues facing the cluster business environment to stem decline and reposition the cluster as a technology and innovation hub.

**Reduce reliance on PV manufacturing, shift activities to innovation** To address loss of manufacturing competitiveness and imminent need for grid-parity, California firms should prioritize production and investment in thin-film and promote a demand for all solar innovation. As discussed previously, California has a strong position in the global thin-film market, and most of the venture-backed solar funding is in next generation technologies. California is well positioned to coordinate an innovation competitiveness initiative (detailed below) as the new global technological leader.

**Launch start-up competitiveness initiative via IFCs** Though the cluster has 13 solar IFCs, most lack private-sector collaboration. First, firms facing a shortage of 'green' labor should work with the solar workforce development IFC and the governor's green job initiative to create specific training for a pipeline of talent and additional jobs. For high-skilled labor and multi-firm research needs, firms should formalize a partnership with the UC Advanced Solar Institute to highlight group research requests. To address the low

coordination amongst the solar start-ups, one new IFC should pool resources to create economies of scale for innovation and eliminate research redundancies. Specifically, the venture capital cluster should fund a ‘solar incubator’ that provides centralized support functions for solar technology entrepreneurs and shares technology and research across teams and start-ups. This incubator will provide a coordinated platform for increased innovation and maximize effectiveness of venture capital by testing technologies

### **Recommendations for government**

**Overhaul state permitting process** California’s immediate priority should be simplifying and standardizing the solar permitting process. Working with the federal government’s newly announced standardization plan, the state government should develop an online common form for each segment (residential, commercial, utility) and transition all municipal governments to this form in the next two years. Additionally, the formula to calculate permitting costs should be standardized across the state. Firms will be willing to invest in smaller test projects for new technologies if the barrier to permits and approvals is reduced, and fewer companies will be incented to move to neighboring states.

**Address poor transmission infrastructure** Partner with utility companies to invest in improved transmission and grid-tied solar capabilities, which will enable utilities to reach their 2020 RPS goal. California should provide tax cuts for utility companies that invest in upgrading transmission grids, and should convene utility company leaders to create a ten-year milestone plan with rewards for reaching targets. An added benefit of increased transmission infrastructure is that residential or commercial grid-tied systems may be able to ‘sell back’ to the grid, lowering the long payback period of a solar system.

**Shift incentive programs from a subsidy focus to a focus on market creation** Ideally, solar energy will reach cost efficiency through technological advancements, allowing the government to remove subsidies. In the meantime, the state should gradually restructure the incentive plan for three purposes: 1) reduce the risk of incentive instability, 2) increase waning consumer confidence due to the budget crisis, and 3) stop outflows of government revenue.

The incentive plan is overly focused on ‘installation’ and ‘production’ incentives and less on creating a demand for technological innovation. Two solutions are possible: the state government could incent private-sector firms to focus on technology by creating rewards and grants instead of compensating individual residential, commercial, or utility project. The second alternative is replacing subsidies with a carbon emissions tax that forces a higher demand for innovation and removes the government’s involvement in selecting technologies. Porter and Esty suggest an initial charge of \$5 per ton of greenhouse gases beginning in 2012 (Esty and Porter, 2011). State regulation should provide governance and accountability but eliminate involvement in driving the local demand.

## Required Disclosures

- (1) Four of the five team members are US citizens but no one is from California.
- (2) No non-public access (with the exception of Baker library reports).
- (3) No team members traveled to California during the project period.

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